

ART METAL PRODUCTS®
Pro-Sport™
Twin-Frame™ All-Welded Sport Lockers

General: Lockers shall Be "Pro-Sport Twin-Frame All-Welded Sport Lockers" as manufactured by Art Metal Products or approved equal. All lockers shall be factory-assembled, of all MIG welded construction, in multiple column units to meet job conditions. **Assembly of locker bodies by means of bolts, screws, or rivets will not be permitted. Welding of knockdown locker construction is not acceptable.** Grind exposed welds and metal edges flush and make safe to touch.

Finishing: All locker parts to be cleaned and coated after fabrication with a seven stage zinc/iron phosphate solution to inhibit corrosion, followed by a coat of high grade enamel electrostatically sprayed and baked at 325 degrees Fahrenheit for a minimum of 30 minutes to provide a tough durable finish. Color to be selected from manufacturer's standard list of colors. **Two-Tone Color Combination (if optional security compartment included: Shall be at no additional cost with the locker body, frame and trim chosen from one color and the doors may be one of any other color chosen from manufacturers standard selection.**

Wardrobe Doors: Open front at wardrobe area.

Hat Shelf: Shall be 16 gauge sheet steel, have double bends at front and shall be MIG welded to the sides.

Optional Upper Security Compartments (utilizing standard hat shelf):

Optional Wallet Security Box: Shall be 7-1/4" wide x 9" deep x 7-1/4" high fabricated from 16 gauge cold rolled sheet steel and include a 14 gauge side hinged solid (non-perforated) door. Door hinge shall be a 16 gauge piano hinge. Security Box to be securely riveted to the front right corner of hat shelf. Door to have a combination friction catch door pull. Padlock Strike Plates are optional.

Optional 12" Wide Security Box: To be formed of 16 gauge cold rolled sheet steel and securely MIG welded in place. The Security Box Door to be 14 gauge cold rolled sheet steel (plain non-ventilated). A continuous hinge shall be MIG welded to door and riveted to the body of the box. Door to have a combination friction catch door. Padlock Strike Plates are optional.

Optional Full-Width Security Compartment : Door shall be **top hinged** and be fabricated from single sheet prime 14 gauge with single bend at top and sides with a double bend at latch point (bottom). Door shall be perforated with **Secure-Air-Flow** ventilation. A spring loaded galvanized latch assembly shall be securely welded to the inside of the door. The latch shall be a minimum of 11 gauge, be equipped with a stainless steel spring and shall automatically engage when door is closed. Rubber bumpers shall be riveted to return bends on doors. Locking devise shall be designed for use with both a padlock and built-in lock. Top hinged gym door shall be hinged using a 3/16" diameter continuous hinge rod completely recessed into the door with a concealed fastener. Padlock Strike Plates are optional.

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Optional Lower Seat or Foot Locker

Optional Lower Seat/Shelf: Shall be 16 gauge sheet steel, have double bends at front and shall be welded to the vertical side panels. A reinforcing bar shall be welded to the inside of the front return bend for added strength.

Optional Foot Locker: Seat shall be formed of 14 gauge cold rolled sheet steel with stiffener sections for reinforcement and be prepared for padlock. Foot Locker front panel shall be 14 gauge cold rolled sheet steel with **Secure-Air-Flow** ventilation. A rubber bumper is to be mounted to locker back to cushion seat in the open position. Padlock Strike Plates are optional.

Optional Stainless Steel Coat Rod: Shall be full width and made of 1" diameter stainless steel tubing. Replaces double prong ceiling hook.

Twin-Frame / Vertical Side Panels: Shall be of integral frame and side wall construction manufactured from 16 gauge sheet steel. The one-piece side/frame shall be formed to provide a channel on the hinge side. An additional 16 gauge full height channel frame member shall be MIG welded to the integral locker side of 2-wide units producing a rigid torque-free welded locker body. The frame shall include a tab which engages a slot in the base locking the side panel and frame into position. Sides to be diamond perforated for added ventilation.

Integral Frame Locker Base: 16 gauge formed sheet steel with double return flanges at the front and rear. A full depth horizontal channel shall be MIG welded under the locker bottom front-to-back at the left and right side of each welded locker unit as well as beneath each vertical side panel for maximum rigidity.

Flat Tops: Shall be formed of one piece of 16 gauge cold rolled sheet steel and shall be an integral part MIG welded to each vertical side panel frame member and be continuous to cover the full width of a multiple locker unit.

Backs: Shall be 18 gauge cold rolled sheet steel, be continuous to cover a multiple twin-framed unit and be welded to each vertical side panel.

Locks (If Required): Shall be master keyed to one system for the entire project. (See lock use chart for suggested lock application).

Equipment: Furnish each locker with one hat shelf and two single prong wall hooks.

Lifetime Warranty: Art Metal Products All-Welded Sport Lockers are covered against all defects in materials and workmanship excluding finish, damage resulting from deliberate destruction and vandalism under this section **for the lifetime of the facility.**